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(71) Applicants (for all designated States except US): **THE KENNETH S. WARREN INSTITUTE, INC.** [US/US]; 712 Kitchawan Road, Ossining, NY 10562 (US). **CE-RAMI, Anthony** [US/US]; 58a Heritage Hills Road, Somers, NY 10589 (US). **HAND, Carla, Cerami** [US/US]; 11370 Involute Place, Apt. 100, Raleigh, NC 27617-8518 (US). **XIE, Qiao-wen** [US/US]; 30 Sidehill Lane, Yonkers, NY 10710 (US).

(72) Inventor; and

(75) Inventor/Applicant (for US only): **BRINES, Michael** [US/US]; One Wepawaug Road, Woodbridge, CT 06525 (US).

(74) Agent: **HAMBLE, Frederick, J.**; Warren Pharmaceuticals, Inc., 712 Kitchawan Road, Ossining, NY 10562 (US).

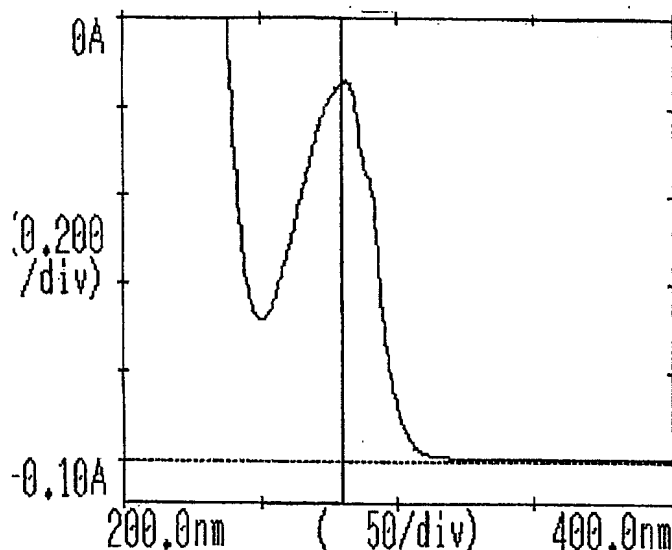
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(54) Title: METHOD OF PRODUCING FULLY CARBAMYLATED ERYTHROPOIETIN

## Scan of Carbamylated Erythropoietin



(57) Abstract: The present invention relates to a method of carbamylating an erythropoietin such that the resulting carbamylated erythropoietin has less than about 10% free primary amines on the lysines and the N-terminal amino acids, is not digested when exposed to Lys-C proteolysis, exhibits no erythropoietic activity in a TF-1 or UT-7/EPOR cell viability assay at a concentration of 1 µg/ml, and demonstrates a static sciatic index of less than about .65 within a Sciatic Nerve Assay. Additionally, the invention is related to pharmaceutical compositions containing carbamylated erythropoietins of the invention and the use of the pharmaceutical compositions for the treatment of conditions and diseases of excitable tissues.



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